

DECLARATION OF COMPLIANCE

02 May 2025

CUSTOMER: To whom it may concern

We hereby confirm that the products we supply do meet the requirements put forward in the legal framework presented below.

Laboratory: Eurofins Consumer Product Testing

1. DESCRIPTION OF MATERIALS AND ARTICLES

1PE coated salad bowls

E1000W

E1030-

E750W-

SPE635

2. INTENDED USES

Products are intended for packing take-away deli salads with dressing.

Products listed above can be in contact with following food stuff:

Aqueous

Acidic

Dry

In following conditions of temperature and time*:

Frozen - refrigerated (20°C or below for any long-time storage)

** It is the obligation of the recipient of this declaration to ensure that the packaging is suitable for the aimed processing and downstream use circumstances.*

3. LEGISLATION

We confirm that the products listed in section 1 fulfill the requirements on products intended for use in contact with food as defined in:

- Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food.
- Regulation (EC) No 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food and its amendments up to date of this statement.
- Federal Institute for Risk Assessment BfR XXXVI, Paper and Board for food contact.
- Regulation (EC) No 10/2011 on plastic materials and articles intended to come into contact with food and its amendments up to date of this document.



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- Regulation (EU) 2024/3190 on the use of bisphenol A (BPA) and other bisphenols and bisphenol derivatives with harmonised classification for specific hazardous properties in certain materials and articles intended to come into contact with food.¹
- Swiss Ordinance SR 817.023.21 for Packaging Inks.
- Regulation (EC) No 1895/2005 of 18 November 2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food.
- Fiche MCDA n°4 (V02 - 01/01/2019) Aptitude au contact alimentaire des matériaux organiques à base de fibres végétales destinés à entrer en contact avec des denrées alimentaires.
- French Loi n° 2010-729 du 30 Juin 2010 modifiée par la loi n° 2012-1442 du 24 décembre 2012.
- Order No. 681 of May 25, 2020 of the Danish Government 'Executive Order on Materials in Contact with Food and Penal Code for Violation of Related EU Laws'.
- Real Decreto 847/2011 por el que se establece la lista positiva de sustancias permitidas para la fabricación de materiales poliméricos destinados a entrar en contacto con los alimentos.
- Italian Decreto Ministeriale (Presidential Decree No 777 of 23 August 1982).

4. ADDITIONAL LEGISLATION

We confirm that the products listed in section 1 fulfill the requirements on products intended for use in contact with food as defined in:

- Directive 94/62/EC on packaging and packaging waste and its amendments up to date regarding the threshold limit of 100 ppm by weight of heavy metals.
- Inks manufactured according to the EuPIA Guideline on Printing Inks applied to Food Contact Materials (amended May 2023).
- Regulation (EC) 1907/2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH); based on the information from our suppliers, we can confirm that the product does not contain substances included on the list of Substances of Very High Concerning (SVHC) in concentration above 0.1 % (w/w).

5. MIGRATION

According to Regulation (EC) No 10/2011 materials and articles shall not transfer their constituents to foodstuffs in quantities exceeding 10 mg per 1 dm² of surface area of the packaging or 60 mg per 1 kg of foodstuff or food simulant (limiting value of the overall migration). The ratio of food contact surface area to volume used to establish the compliance of the article/s was **1 dm² with 100 ml food simulant** and **6/13,3 dm² to 1 kg food** for calculation.

5.1. OVERALL MIGRATION

¹ Conformity is established on the basis of information provided by our raw material supplier and our best information on our manufacturing process. Confirmation by laboratory testing shall be carried out as soon as valid analytical methods with the required level of detection are available.



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Following migration tests were conducted:

SIMULANT	TIME	TEMPERATURE
Ethanol 10 %	10 days	20°C
Acetic acid 3 %	10 days	20°C
Ethanol 95 %	10 days	20°C
Iso-octane	1 day	20°C

5.2. SPECIFIC MIGRATION

Following migration tests were conducted:

SIMULANT	TIME	TEMPERATURE
Acetic acid 3 %	10 days	40°C
Ethanol 95 %	10 days	40°C

Substances con Restriction

The products listed above may contain following substance/s with restriction/s:

CAS: 0007429-90-5

PM Ref. No.: -

Substance: Aluminium

Restriction (mg/kg): 1,00 mg/kg

CAS: 0000128-37-0

PM Ref. No.: 46640

Substance: 2,6-Di-tert-butyl-p-cresol

Restriction (mg/kg): 3,00 mg/kg

CAS: -

PM Ref. No.: 77708

Substance: Polyethyleneglycol (EO = 1-50) ethers of linear and branched primary (C8-C22) alcohols

Restriction (mg/kg): 1,80 mg/kg

CAS: 0000104-76-7

PM Ref. No.: 17050

Substance: 2-Ethylhexan-1-ol

Restriction (mg/kg): 30,00 mg/kg

CAS: -

PM Ref. No.: 91530

Substance: Sulphosuccinic acid alkyl (C4-C20) or cyclohexyl diesters, salts

Restriction (mg/kg): 5,00 mg/kg

6. DUAL USE SUBSTANCES

The products listed above may contain following dual use substances:



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CAS	E Number	Substance	Restriction	PM Ref. No.
0001332-58-7	E559	Kaolin	60,00 mg/kg	62720
0001333-86-4	E152	Carbon black	60,00 mg/kg	42080
0007631-86-9	E551	Silicon dioxide	60,00 mg/kg	86240
0009004-57-3	E462	Ethylcellulose	60,00 mg/kg	53280
0000057-11-4	E570	Stearic acid	60,00 mg/kg	24550 & 89040
0000057-55-6	E1520	1,2-Propylene glycol	60,00 mg/kg	23740 & 81840
0000077-92-9	E330	Citric acid	60,00 mg/kg	14680 & 44160
0000124-04-9	E355	Adipic acid	60,00 mg/kg	12130 & 31730
0001310-73-2	E524	Sodium hydroxide	60,00 mg/kg	86720
0001338-39-2	E493	Sorbitan monolaurate	60,00 mg/kg	87600
0007631-86-9	E551	Silicon dioxide	60,00 mg/kg	86240
0007631-90-5	E222	Sodium bisulfite	60,00 mg/kg	86480
expressed as SO ₂				
0007631-99-4	E251	Sodium nitrate	-	-
0007664-93-9	E513	Sulphuric acid	60,00 mg/kg	91920
0007757-82-6	E514	Sodium sulphate	-	-
0007783-20-2	E517	Ammonium sulphate	-	-
0007786-30-3	E511	Magnesium chloride	-	-
0010043-01-3	E520	Aluminum sulfate	-	-
0025322-68-3	E1521	Polyethyleneglycol	60,00 mg/kg	23590 & 76960
0063148-62-9	E900	Polydimethylsiloxane	60,00 mg/kg	76721
0065996-62-5	E1404	Starch	-	-
0112926-00-8	E551	Silicon dioxide	-	-
0000056-81-5	E422	Glycerol	60,00 mg/kg	18100 & 55920
0000057-13-6	E927b	Urea	60,00 mg/kg	25960
0000077-92-9	E330	Citric acid	60,00 mg/kg	14680 & 44160
0000108-31-6	E296	Maleic anhydride	30,00 mg/kg	19960
expressed as maleic acid				
0000124-04-9	E355	Adipic acid	60,00 mg/kg	12130 & 31730
0000127-09-3	E262	Sodium acetate	-	-
0000471-34-1	E170	Calcium carbonate	-	-
0000546-93-0	E504	Magnesium carbonate	-	-
0001310-73-2	E524	Sodium hydroxide	60,00 mg/kg	86720
0001336-21-6	E527	Ammonium hydroxide	60,00 mg/kg	35600
0001338-39-2	E493	Sorbitan monolaurate	60,00 mg/kg	87600
0001338-43-8	E494	Sorbitan monooleate	60,00 mg/kg	87680
0007631-90-5	E221	Sodium sulphite	10,00 mg/kg	86480
expressed as SO ₂				
0007631-99-4	E251	Sodium nitrate	-	-
0007681-57-4	E223	Sodium metabisulphite	-	-
0007757-82-6	E514	Sodium sulphate	-	-
0007783-20-2	E517	Ammonium sulphate	-	-
0009005-67-8	E435	Ethoxylated sorbitan	60,00 mg/kg	79280
0012926-00-8	E551	Silicon dioxide	-	-
0016828-12-9	E520	Sulfuric acid	-	-

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0025322-68-3	E1521	Polyethyleneglycol	60,00 mg/kg	23590 & 76960
0085251-71-4	E470a	Fatty acids C16-18, calcium salts	-	-
-	E905	Waxes, refined, derived from petroleum based or synthetic hydrocarbon feedstocks, high viscosity (Paraffin waxes and Hydrocarbon waxes)	60,00 mg/kg	95859
0000057-55-6	E1520	1,2-Propylene glycol	60,00 mg/kg	23740 & 81840
0000060-00-4	E386	Ethylenediaminetetraacetic acid	60,00 mg/kg	53600
0000128-37-0	E321	2,6-Di-tert-butyl-p-cresol	3,00 mg/kg	46640
0001948-33-0	E329	Tert-Butyl-hydroquinone (TBHQ)	-	-
0000471-34-1	E170	Calcium carbonate	-	-
0000057-55-6	E1520	1,2-Propylene glycol	60,00 mg/kg	23740 & 81840
0000104-76-7	FL No 02.082	2-Ethylhexan-1-ol	30,00 mg/kg	17050

7. OTHER SUBSTANCES

- Fluorinated substances - Huhtamaki does not intentionally use any fluorine containing active compounds, such as PFOA and PFOS, that might be used as fat and water repellent on the surface of paper and paperboard articles.
- Non-intentionally added substances (NIAS) - Under the legislation, overall migration limits of permitted substances are 60 mg/kg and unauthorized substances may be present in food contact materials, provided they do not migrate at levels above 0.01 mg of substance per kg of food. However, there is no common agreed test or methodology for NIAS evaluation. We have worked with our raw material suppliers to identify potential non evaluated substances (NES) that might be present in our products as NIAS. We have had products analysed at an accredited laboratory for the presence of NIAS and NES. The testing has been conducted under foreseeable conditions of use, and it has been confirmed that the overall migration limit of 60 mg/kg of food was not exceeded by substances permitted under the applicable regulations. If present, NIAS and NES migrating, in amounts of more than the limiting value of 0.01 mg/kg, go through a risk assessment to confirm that the migratory of the substances in the foodstuff has an exposure below the limits and there is a low probability for adverse health effects.

8. TRACEABILITY

Traceability is achieved by reference to coding on the item and/ or case label and/or order number.



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This certificate is valid until there is substantial changes in the composition or production that bring about changes in the migration from the materials or articles or when new scientific data becomes available.

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